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D350-567-031
Job Sheet 200288



Part No: D350-567-031

Job Qty: 1 pcs

Part Name: Interior Window For -015 & -025



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/10/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A new issue 08-04-25 DD verified by: LL IPP Rev:B 08-10-07 as per revD DD
verified by: IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP REV:D 16.04.25 as per chg002 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	10/14/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S223987



Part: D350-567-031

Job No: 200288

Serial No/Batch: S223987

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE

120 QC 4	1 pcs	10/14/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
130 Packaging 3-1 - Stock - B4B	1 pcs	10/14/19	0.00 0.00	QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
135 DC - 1 - B4B	1 pcs	10/14/19	0.00 0.00	Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	10/14/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	10/14/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-567-031

Location: _____ PPP Rev: _____

135 - (Document Control) Photocopy blue file and create labels per PPP D350-567-031 chg002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5167263
AN526C632R12	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5095436
D3210-1	Doubler For Interior Window -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218256
D3211-1	Bracket For Interior Window For -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196489
D3212-1	Replacement Interior Window For -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5220017
D3213-041	Replacement Interior Door For -015 & -025	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5195930
D5420-1	Doubler Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213383
MS20426AD3-5	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	F4533
MS20470AD4-5	Rivet, Universal Head	40 Ea (40 ea)	110-Packaging 1 - Pick Kit	5198109
MS20470AD4-6	Rivet, Universal Head	90 Ea (90 ea)	110-Packaging 1 - Pick Kit	5166917
MS20470AD4-7	RIVET	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5179669
MS21042L06	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5218601
MS21062L3	Nut Plate	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5193098 x2 3220772
NAS1149DN632J	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5143518
D2463-0450	1/2" Seal-45"	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183674 x2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-4A	4	287	0
	AN526C632R12	8	186	0
	D2463-0450	1	5	0
	D3210-1	1	0	0
	D3211-1	1	8	0
	D3212-1	1	0	0
	D3213-041	1	3	0
	D5420-1	1	7	0
	MS20426AD3-5	8	459	0
	MS20470AD4-5	40	2,050	0
	MS20470AD4-6	90	2,573	0
	MS20470AD4-7	20	1,599	0
	MS21042L06	8	110	0
	MS21062L3	4	36	0
	NAS1149DN632J	8	281	0

Part Specifications

Specifications could not be found.

Plex 9/10/19 8:04 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
	Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
					Quality ☐
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____	
Description Work Order Deviation		Disposition			
		Completed By _____			
		Lead hand / Supervisor _____			
		QC / QA Coordinator _____			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				